

# MALFUNCTION DETECTION APPARATUS AND METHOD FOR BATTERY PACK

## BACKGROUND OF THE INVENTION

### 1. Field of the Invention

5       The present invention relates to a malfunction detection apparatus and method utilized to detect a malfunction of a battery pack constituted by connecting in series a plurality of cells and, more specifically, it relates to an apparatus and method for detecting a disconnection  
10       occurring at the line between a given cell and a detection terminal connected to either of the two terminals of the cell.

### 2. Description of the Related Art

      There is a method in the known art adopted in an apparatus that includes detection terminals each connected  
15       to either of the two terminals of a given cell constituting a battery pack and detects an overcharge or an over-discharge occurring at the cell based upon the voltage between the two detection terminals connected to the cell (see Japanese Laid  
20       Open Patent Publication No. 2001-157367). In this method for detecting a defective connection, discharge circuits connected to the individual cells are first shorted over a predetermined length of time and then are opened, and if the voltage in the opened state is substantially equal to the voltage in the shorted state at any cell, it is determined  
25       that the connection between the cell and the corresponding

detection terminal is defective.

#### SUMMARY OF THE INVENTION

However, if the voltage in the shorted state and the  
5 voltage in the opened state are compared with each other by  
utilizing a voltage comparator circuit employed in an  
over-discharge detection circuit in the related art, an  
overcharged state at the cell cannot be distinguished from  
a defective connection. This gives rise to a problem of  
10 having to provide two voltage comparator circuits, one for  
defective connection detection and the other for over-  
discharge detection in order to distinguish the one state from  
the other.

It would be desirable to provide a battery pack  
15 malfunction detection apparatus and a battery pack  
malfunction detection method that enable detection of a  
disconnection by utilizing a circuit which detects a cell  
malfunction.

A battery pack malfunction detection apparatus  
20 according to the present invention for detecting a  
malfunction in a battery pack constituted by connecting in  
series a plurality of cells comprises detection terminals  
each connected to either of two terminals of one of the  
plurality of cells, malfunction detection circuits each  
25 provided in correspondence to one of the plurality of cells

to detect a malfunction of a corresponding cell based upon a voltage between the detection terminals, a plurality of shorting circuits that short every other pair of detection terminals from each other, a control circuit that engages the shorting circuits in operation and a disconnection detection circuit that detects a disconnection at a connecting line between a given cell and a corresponding detection terminal based upon signals output from the malfunction detection circuits when the control circuit engages the shorting circuits in operation.

In a method of detecting a malfunction of a battery pack constituted by connecting in series a plurality of cells according to the present invention, detection terminals at alternate cells among detection terminals each provided in correspondence to either of two terminals of one of the plurality of cells are shorted from each other and a disconnection of a connecting line between a cell and a corresponding detection terminal is detected based upon signals output from malfunction detection circuits each provided to detect a malfunction of the corresponding cell based upon a voltage between the detection terminals when the detection terminals at alternate cells are shorted from each other.

FIG. 1 shows the structure adopted in the battery pack malfunction detection apparatus in a first embodiment;

FIG. 2 shows the structure adopted in the battery pack malfunction detection apparatus in a second embodiment;

5        FIG. 3 shows the structure adopted in the battery pack malfunction detection apparatus in a third embodiment;

FIG. 4 shows the structure adopted in the battery pack malfunction detection apparatus in a fourth embodiment;

FIG. 5 shows the structure of a battery pack malfunction  
10    detection apparatus to be compared with the battery pack malfunction detection apparatus achieved in the first embodiment in the explanation of advantages thereof; and

FIG. 6 shows the structure of a battery pack malfunction  
15    detection apparatus to be compared with the battery pack malfunction detection apparatus achieved in the third embodiment in the explanation of advantages thereof.

#### DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

##### -First Embodiment-

20        FIG. 1 shows the structure adopted in the first embodiment of the battery pack malfunction detection apparatus according to the present invention. A battery pack 1 is constituted by connecting in series  $n$  ( $n$  is an even number) cells  $s_1 \sim s_n$  that can be charged and discharged. Terminals  
25     $C_0 \sim C_n$  are each connected to a positive terminal or a negative

terminal of a given cell  $s_1 \sim s_n$ . In this specification, we term terminals  $C_0 \sim C_n$  "detection terminals  $C_0 \sim C_n$ ". For instance, the detection terminal  $C_0$  is connected to the negative terminal of the cell  $s_1$ , and the detection terminal  $C_1$  is connected to the positive terminal of the cell  $s_1$  and the negative terminal of the cell  $s_2$ .

Current bypass voltage detection circuits  $a_1 \sim a_n$  (hereafter referred to as circuits  $a_1 \sim a_n$ ), which are provided respectably in correspondence to the cells  $s_1 \sim s_n$ , each output an H level signal to a logic circuit upon detecting that the voltage between the two terminals at the corresponding cell  $s_1 \sim s_n$  has exceeded a first predetermined voltage  $V_1$ . The logic circuit to which the H level signal is output may be one of; AND circuits  $AND_1 \sim AND_{n-1}$  and OR circuits  $OR_2 \sim OR_n$ . For instance, the output from the circuit  $a_1$  is input to the AND circuit  $AND_1$ , whereas the output from the circuit  $a_2$  is input to the OR circuit  $OR_2$ .

Namely, the AND circuits  $AND_1 \sim AND_{n-1}$  and the OR circuit  $OR_2 \sim OR_n$  are alternately connected to the circuits  $a_1 \sim a_n$  in the battery pack malfunction detection apparatus in the first embodiment.

It is to be noted that in this specification, an output of the H level signal indicates that a current is flowing and that an output of the L level signal indicates that no current is flowing.

An output signal from a charge/discharge control circuit 5 is input to the input terminal other than the input terminal to which the output from the circuits  $a_1 \sim a_n$  is input, of the two input terminals of an AND circuit ( $AND_1 \sim AND_{n-1}$ ) and an OR circuit ( $OR_2 \sim OR_n$ ). However, the level of the signal input from the charge/discharge control circuit 5 to the AND circuits  $AND_1 \sim AND_{n-1}$  is first inverted at inverter circuits  $INV_1 \sim INV_{n-1}$  respectively. The output terminals of the AND circuits  $AND_1 \sim AND_{n-1}$  and the OR circuits  $OR_2 \sim OR_n$  are respectively connected to gate terminals of MOS transistors  $Q_1 \sim Q_n$  provided in correspondence to the individual cells  $s_1 \sim s_n$ . Drain terminals of the MOS transistors  $Q_1 \sim Q_n$  are respectively connected to resistors  $R_1 \sim R_n$ . It is to be noted that the resistance values of the individual resistors  $R_1 \sim R_n$  are equal to one another.

Each current bypass circuit is constituted of one of the circuits  $a_1 \sim a_n$ , the corresponding logic circuit, the corresponding MOS transistors  $Q_1 \sim Q_n$  and the corresponding resistors  $R_1 \sim R_n$ . The current bypass circuits are employed to prevent inconsistency among the capacities of the individual cells when the cells  $s_1 \sim s_n$  are charged. As described earlier, the circuits  $a_1 \sim a_n$  each output an H level signal upon detecting that the voltage between the terminals at the corresponding cell  $s_1 \sim s_n$  has exceeded the first predetermined voltage  $V_1$  and thus, the cell has entered a

state close to a fully charged state. In response, the corresponding MOS transistor  $Q1 \sim Qn$  is turned on as detailed later and, as a result, part of the charge current flowing to the corresponding cell  $s1 \sim sn$  is redirected to flow via the resistor  $R1 \sim Rn$  connected to the MOS transistor  $Q1 \sim Qn$  which has become turned on. Thus, the extent of inconsistency among the capacities at the individual cells can be minimized. It is to be noted that the operations of the logic circuits are to be described in detail later.

10           Circuits  $b1 \sim bn$  for detecting malfunction of cells, which are respectively provided in correspondence to the cells  $s1 \sim sn$ , each detect an over-charge when the voltage between the detection terminals of the corresponding cell  $s1 \sim sn$  has exceeded a second predetermined voltage  $V2$  (an over-charge judging threshold voltage). In addition, the  
15           circuits  $b1 \sim bn$  each detect an over-discharge when the voltage between the detection terminals of the corresponding cell  $s1 \sim sn$  becomes lower than a third predetermined voltage  $V3$  (an over-discharge judging threshold voltage). Upon  
20           detecting an over-charged state or an over-discharged state at a given cell, the corresponding circuits  $b1 \sim bn$  outputs a malfunction detection signal (H level) to an OR circuit 4.

          If any one of the circuits  $b1 \sim bn$  outputs a malfunction detection signal, the OR circuit 4 outputs to the  
25           charge/discharge control circuit 5 a signal (H level)

indicating that a malfunction has occurred at a cell.

It is to be noted that the three predetermined voltages V1, V2 and V3 achieve a relationship expressed as  $V2 > V1 > V3$ .

5       Based upon the signal provided by the OR circuit 4, the charge/discharge control circuit 5 controls the charge/discharge of the battery pack 1. In addition, the charge/discharge control circuit 5 outputs a diagnosis execution signal (H level) to execute a diagnosis of the  
10   circuits b1 ~ b2 to the logic circuits AND1 ~ ANDn-1 and OR2 ~ ORn. The diagnosis execution signal is output when the charge/discharge control circuit 5 is started up (when the power is turned on) or when the battery pack 1 has not been charged or discharged over a predetermined length of time or  
15   longer.

Now the operations of the AND circuits AND1 ~ ANDn-1 among the logic circuits are explained by using the AND circuit AND1 as an example. The AND circuit AND1 executes an AND operation by using the output signal from the circuit  
20   a1 and the signal obtained by inverting the diagnosis execution signal provided by the charge/discharge control circuit 5 at the inverter circuit INV1. The result of this arithmetic operation is output to the gate terminal of the MOS transistor Q1.

25       If the diagnosis execution signal is not output from



the charge/discharge control circuit 5, i.e., if an L level signal is currently output from the charge/discharge control circuit 5, an H level signal is input to the AND circuit AND1 via the inverter INV1. As a result, the level of the signal output from the circuit a1 is the same as the level of the signal output from the AND circuit AND1. Thus, the MOS transistor Q1 is turned on when an H level signal is output from the circuit a1, whereas the MOS transistor Q1 is turned off when an L level signal is output from the circuit a1.

10        If, on the other hand, the diagnosis execution signal is output from the charge/discharge control circuit 5, i.e., if an H level signal is currently output, an L level signal is input to the AND circuit AND1 via the inverter circuit INV1. As a result, the level of the output signal from the AND circuit AND1 is set to L regardless of the level of the output signal from the circuit a1. Thus, the MOS transistor Q1 is forcibly turned off.

Next, the operations of the OR circuits OR2 ~ ORn are explained by using the OR circuit OR2 as an example. The OR circuit OR2 executes an OR operation by using the output signal from the circuit a2 and the diagnosis execution signal provided by the charge/discharge control circuit 5. The result of the arithmetic operation is output to the gate terminal of the MOS transistor Q2.

25        If the diagnosis execution signal is not output from

the charge/discharge control circuit 5, i.e., if an L level signal is currently output, the level of the output signal from the circuit a2 is the same as the level of the output signal from the OR circuit OR2. Thus, the MOS transistor Q2 is turned on when an H level signal is output from the circuit a2, whereas the MOS transistor Q2 is turned off when an L level signal is output from the circuit a2.

If, on the other hand, the diagnosis execution signal is output from the charge/discharge control circuit 5, i.e., if an H level signal is currently output, the level of the output signal from the OR circuit OR2 is set to H regardless of the level of the output signal from the circuit a2. Thus, the MOS transistor Q2 is forcibly turned on.

Although a detailed explanation is omitted, operations similar to that of the AND circuit AND1 are executed at the AND circuits AND3, AND5, ... and AND $n-1$  corresponding to the cells s3, s5 ... and s $n-1$  respectively, and operations similar to that of the OR circuit OR2 are executed at the OR circuits OR 4, OR 6 ... and OR $n$  corresponding to the cells s4, s6, ... and s $n$  respectively. As described above, when the diagnosis execution signal is output from the charge/discharge control circuit 5, the MOS transistors connected to the AND circuits AND1 ~ AND $n-1$  are forcibly turned off and the MOS transistors connected to the OR circuits OR2 ~ OR $n$  are forcibly turned on. As a result, alternate cells among the plurality of cells

s1 ~ sn connected in series become shorted, i.e., the detection terminals at alternate cells are shorted from each other, and the detection terminals at the cells adjacent to the cells at which the detection terminals are shorted from each other are opened to each other.

Now, a case in which the connecting line between the positive terminal of the cell s2 (the negative terminal of the cell s3) and the detection terminal C2 is disconnected is examined. It is assumed that the voltages between the terminals at the cells s2 and s3 immediately before the occurrence of the disconnection are higher than the first predetermined voltage V1 and lower than the second predetermined voltage V2 (an over-charge judging threshold voltage). Prior to the disconnection, H level signals are output from the circuits a2 and a3 and, as a result, the MOS transistors Q2 and Q3 are set in an on state, which causes bypass currents to flow via the resistors R2 and R3 respectively. Since neither the cell s2 nor s3 has entered an over-charged state, no malfunction detection signal (H level) is output from the circuit b2 or b3.

Now, let us hypothesize that the connecting line between the positive terminal of the cell s2 (the negative terminal of the cell s3) and the detection terminal C2 becomes disconnected in this state. Under such circumstances, the bypass currents that have been flowing at the individual cells

s2 and s3 are made to flow to the negative terminal of the cell s2 from the positive terminal of the cell s3 via the resistor R3, the MOS transistor Q3, the resistor R2 and the MOS transistor Q2. Since the resistance values at the  
5 resistors R1 ~ Rn are equal to each other and also, the ON resistances at the MOS transistors Q1 ~ Qn are also set to a single value, the voltage at the detection terminal C2 is set to a level which is 1/2 of the sum of the voltages between the terminals at the cell s2 and the cell s3, i.e., the voltage  
10 at the detection terminal C2 is set to a level which is the average of the voltages at the two cells.

If the diagnosis execution signal (H level) is output from the charge/discharge control circuit 5 in this state, the MOS transistor Q2 connected to the OR circuit OR2 is  
15 forcibly turned on and the MOS transistor Q3 connected to the AND circuit AND3 is forcibly turned off. As a result, the flow of the bypass current having been flowing from the positive terminal of the cell s3 to the negative terminal of the cell s2 stops. In this condition, the voltage at the  
20 detection terminal C2 is equalized to the voltage at the negative terminal of the cell s2 via the MOS transistor Q2 which is in an ON state and the resistor R2.

Thus, the circuit b2 detects that the voltage between the detection terminals C1 and C2 is lower than the third  
25 predetermined voltage V3 (the over-discharge judging

threshold voltage value). In addition, a voltage, the level of which is equal to the sum of the voltage of the cell s2 and the voltage of the cell s3, is applied between the detection terminals C2 and C3. Consequently, the circuit b3  
5 detects that the voltage between the detection terminals C2 and C3 is higher than the second predetermined voltage V2 (the overcharge judging threshold voltage value).

Namely, when the diagnosis execution signal (H level) is output from the charge/discharge control circuit 5, the  
10 circuit b2 outputs a malfunction signal (H level) indicating an over-discharge and the malfunction detection circuit b3 outputs a malfunction signal (H level) indicating an over-charge. As a result, an H level signal, i.e., a signal indicating that a disconnection has occurred, is input to the  
15 charge/discharge control circuit 5 via the OR circuit 4.

Similar operations are executed when disconnections occur between other cells and the corresponding detection terminals. For instance, when the connecting line between the positive terminal of the cell s1 (the negative terminal  
20 of the cell s2) and the detection terminal C1 becomes disconnected and the diagnosis execution signal is output from the charge/discharge control circuit 5, the MOS transistor Q1 is forcibly turned off and the MOS transistor Q2 is forcibly turned on.

25 Since the voltage at the detection terminal C1 is

equalized to the voltage at the positive terminal of the cell s2 via the MOS transistor Q2 set in an ON state and the resistor R2, the circuit b2 detects that the voltage between the detection terminals C1 and C2 is lower than the third  
5 predetermined voltage v3. In addition, since a voltage, the level of which is equal to the sum of the voltage of the cell s1 and the voltage of the cell s2, is applied between the detection terminals C0 and C1, the circuit b1 detects the voltage between the detection terminals C0 and C1 is higher  
10 than the second predetermined voltage V2. As a result, an H level signal is input to the charge/discharge control circuit 5 via the OR circuit 4, enabling the charge/discharge control circuit 5 to detect the disconnection.

It is to be noted that the explanation provided above  
15 is given by assuming that the voltages between the terminals of the cells s2 and s3 immediately before the disconnection are higher than the first predetermined voltage V1 and lower than the second predetermined voltage V2. However, a disconnection can be detected when the voltages between the  
20 terminals at the cells s2 and s3 immediately before the occurrence of the disconnection are higher than the third predetermined voltage V3 and, at the same time, lower than the first predetermined voltage V1. The operation executed after the output of the diagnosis execution signal from the  
25 charge/discharge control circuit 5 is identical and the only

difference is that the current bypass function is not engaged prior to the disconnection. However, if any of the circuits  $b1 \sim bn$  outputs a signal indicating a malfunction (an overcharge or an over-discharge) of the corresponding cell  $s1 \sim sn$  while diagnosing a disconnection, a decision cannot be made as to whether or not a disconnection has occurred, and for this reason, a disconnection diagnosis is not executed in such a case.

FIG. 5 shows the structure of a battery pack malfunction detection apparatus which, unlike the battery pack malfunction detection apparatus in the first embodiment, does not include logic circuits or a signal line through which a diagnosis execution signal is output. Now, in reference to FIG. 5, the advantages achieved by the battery pack malfunction detection apparatus in the first embodiment are explained. It is to be noted that the same reference numerals are assigned to components identical to those shown in FIG. 1 to preclude the necessity for a repeated explanation thereof.

A case in which the connecting line between the positive terminal of the cell  $s2$  (the negative terminal of the cell  $s3$ ) and the detection terminal  $C2$  is disconnected, as in the situation described earlier, is examined. It is assumed that the voltages between the terminals at the cells  $s2$  and  $s3$  immediately before the occurrence of the disconnection are

higher than the first predetermined voltage V1 and lower than the second predetermined voltage V2. Prior to the disconnection, H level signals are output from the circuits a2 and a3 and, as a result, the MOS transistors Q2 and Q3 are set in an ON state, which causes bypass currents to flow via the resistors R2 and R3 respectively. Since neither the cell s2 nor s3 has entered an over-charged state, no malfunction detection signal (H level) is output from the malfunction detection circuit b2 or b3.

Now, let us hypothesize that the connecting line between the positive terminal of the cell s2 (the negative terminal of the cell s3) and the detection terminal C2 becomes disconnected in this state. Under such circumstances, the bypass currents that have been flowing at the individual cells s2 and s3 are made to flow to the negative terminal of the cell s2 from the positive terminal of the cell s3 via the resistor R3, the MOS transistor Q3, the resistor R2 and the MOS transistor Q2. At this time, the voltage at the detection terminal C2 is set to a level which is 1/2 of the sum of the voltages between the terminals at the cells s2 and s3, i.e., the voltage at the detection terminal C2 is set to a level which is the average of the voltages at cells s2 and s3, for the reason explained earlier. Since the voltages between the terminals at the cells s2 and s3 are both higher than the first predetermined voltage V1 and also lower than the second



predetermined voltage V2, their average is also higher than V1 and lower than V2. As a result, no malfunction detection signal is output from either the circuit b2 or the circuit b3, and thus, the disconnection cannot be detected.

5           In the battery pack malfunction detection apparatus achieved in the first embodiment, the detection terminals are shorted from each other/opened to each other at alternate cells among the plurality of cells s1 ~ sn constituting the battery pack 1 for a disconnection diagnosis and, as a result,  
10 any disconnection occurring at the connecting lines between the cells and the corresponding detection terminals can be detected with a high degree of reliability based upon the signals provided by the circuits b1 ~ bn. The individual circuits for shorting the detection terminals from each other  
15 are each constituted of a logic circuit that includes one of the AND circuits AND1 ~ ANDn-1 and the corresponding inverter circuit INV1 ~ INVn or one of the OR circuits OR2 ~ ORn and the corresponding MOS transistor Q1 ~ Qn which is a semiconductor switch. Thus, a disconnection between a cell  
20 and a corresponding detection terminal can be detected without having to add large-scale circuits for disconnection detection.

          In addition, the shorting circuits constituted of the logic circuits and the semiconductor switches described above  
25 also function as current bypass circuits each capable of

partially bypassing the current flowing to the corresponding cell if the voltage between the detection terminals becomes equal to or higher than the first predetermined voltage V1. Thus, the malfunction detection apparatus, which includes both malfunction detection circuits for detecting cell malfunctions and current bypass circuits, is capable of detecting a disconnection through a simple structure.

Furthermore, only one diagnosis execution signal needs to be output from the charge/discharge control circuit 5 to detect a disconnection at any of the connecting lines between the individual cells and corresponding detection terminals when executing the disconnection diagnosis.

-Second Embodiment-

FIG. 2 shows the structure adopted in the battery pack malfunction detection apparatus in the second embodiment. The same reference numerals are assigned to components identical to those in the battery pack malfunction detection apparatus in the first embodiment shown in FIG. 1 to preclude the necessity for a repeated explanation thereof. The diagnosis execution signal output from the charge/discharge control circuit 5 is provided through multiple signal lines in the battery pack malfunction detection apparatus in the second embodiment, and the logic circuits to which the diagnosis execution signal is input include additional logic circuits in the second embodiment.

The new logic circuits provided in addition to those in the battery pack malfunction detection apparatus in the first embodiment are OR circuits OR22 ~ OR2n-1. Namely, the OR circuits OR22 ~ OR2n-1 are added in correspondence to the OR circuits and the AND circuits at the cells except for the cells s1 and sn, i.e., in correspondence to the OR circuits and the AND circuits at the cells s2 ~ sn-1.

A diagnosis execution signal F1 output from the charge/discharge control circuit 5 is input to the inverter circuit INV1 corresponding to the cell s1 and is also input to the OR circuit OR2 corresponding to the cell s2 via the OR circuit OR22. A diagnosis execution signal F2 is input to the OR circuit OR2 corresponding to the cell s2 via the OR circuit OR22 and is also input to the inverter circuit INV3 corresponding to the cell s3 via the OR circuit OR23. Diagnosis execution signals F3 ~ Fn-2 are input in a similar manner. A diagnosis execution signal Fn-1 is input to the inverter circuit INVn-1 corresponding to the cell sn-1 via the OR circuit OR2n-1 and is also input to the OR circuit ORn corresponding to the cell sn.

The diagnosis execution signal F1 is output to detect a disconnection at the connecting line between the positive terminal of the cell s1 (the negative terminal of the cell s2) and the detection terminal C1. In addition, the diagnosis execution signal F2 is output to detect a disconnection at

the connecting line between the positive terminal of the cell s2 (the negative terminal of the cell s3) and the detection terminal C2. The diagnosis execution signals F3, F4 ... are all output for similar purposes, and the diagnosis execution  
5 signal Fn-1 is output to detect a disconnection at the connecting line between the positive terminal of the cell sn-1 (the negative terminal of the cell sn) and the detection terminal Cn-1.

Now, let us examine a case in which a disconnection  
10 occurs at the connecting line between the positive terminal of the cell s2 (the negative terminal of the cell s3) and the detection terminal C2. As in the explanation of the first embodiment, it is assumed that the voltages between the terminals at the cells s2 and s3 immediately before the  
15 disconnection are both higher than the first predetermined voltage V1 and lower than the second predetermined voltage V2. The diagnosis execution signal F2 (H level) is output from the charge/discharge control circuit 5 to detect a disconnection at the connecting line.

20 As the diagnosis execution signal F2 is output from the charge/discharge control circuit 5, the output of the OR circuit OR22 is set to H level, which sets the output of the OR circuit OR2 to H level to forcibly turn on the MOS transistor Q2. In addition, the output of the OR circuit OR23 is set  
25 to H level, and thus, an L level signal is input to the AND

circuits AND1 and AND2 via the inverter circuit INV1. As a result, the output of the AND circuit AND1 is set to L level, thereby forcibly turning off the MOS transistor Q1. Similarly, the output of the AND circuit AND2 is set to L level, thereby forcibly turning off the MOS transistor Q2. The output of the AND circuit AND3 via the inverter circuit INV3. As a result, the output of the AND circuit AND3 is set to L level, thereby forcibly turning off the MOS transistor Q3.

Consequently, the flow of the bypass current having been flowing from the positive terminal of the cell s3 to the negative terminal of the cell s2 via the resistor R3, the MOS transistor Q3, the resistor R2 and the MOS transistor Q2 stops, as in the first embodiment. Since the voltage at the detection terminal C2 becomes equal to the voltage at the negative terminal of the cell s2, the circuit b2 detects that the voltage between the detection terminals C1 and C2 is lower than the third predetermined voltage V3 and outputs a malfunction detection signal (H level) indicating an over-discharge to the charge/discharge control circuit 5 via the OR circuit 4. In addition, a voltage, the level of which is equal to the sum of the voltage of the cell s2 and the voltage of the cell s3 is applied between the detection terminals C2 and C3. Thus, the circuit b3 detects that the voltage between the detection terminals C2 and C3 is higher than the second predetermined voltage V2 and accordingly outputs a malfunction detection signal indicating an overcharge to the charge/discharge control circuit 5 via the OR circuit 4.

In this situation, an H level signal is input to the charge/discharge control circuit 5 via the OR circuit 4. In other words, the charge/discharge control circuit 5, having

output the diagnosis execution signal F2 and then received the H level signal input thereto, is able to detect that a disconnection has occurred at the connecting line between the positive terminal of the cell s2 (the negative terminal of the cell s3) and the detection terminal C2.

A disconnection between another cell and a detection terminal is detected through a similar operation. For instance, the diagnosis execution signal F1 is output from the charge/discharge control circuit 5 when detecting a disconnection at the connecting line between the positive terminal of the cell s1 (the negative terminal of the cell s2) and the detection terminal C1. In response, the MOS transistor Q1 is forcibly turned off and the MOS transistor Q2 is forcibly turned on. If the connecting line described above is disconnected, the voltage at the detection terminal C1 becomes equal to the voltage at the positive terminal of the cell s2. As a result, the circuit b2 detects that the voltage between the detection terminals C1 and C2 is lower than the third predetermined voltage V3. In addition, the circuit b1 detects that the voltage between the detection terminals C0 and C1 is higher than the second predetermined voltage V2.

In this case, too, the charge/discharge control circuit 5, based upon an H level signal input thereto via the OR circuit 4 after outputting the diagnosis execution signal F1, detects

that the connecting line between the positive terminal of the cell s1 (the negative terminal of the cell s2) and the detection terminal C1 is disconnected.

The battery pack malfunction detection apparatus in the second embodiment implements individual control on the circuits that short and open the detection terminals from each other at alternate cells by utilizing the diagnosis execution signals F1 ~ Fn-1. As a result, a disconnection between a given cell and a corresponding detection terminal can be detected and, at the same time, the exact location of the disconnection can be identified with ease.

#### -Third Embodiment-

FIG. 3 shows the structure adopted in the battery pack malfunction detection apparatus in the third embodiment. The same reference numerals are assigned to components identical to those in the battery pack malfunction detection apparatus in the first embodiment shown in FIG. 1 to preclude the necessity for a repeated explanation thereof. In the battery pack malfunction detection apparatus in the third embodiment, each current bypass circuit is constituted of one of resistors R1 ~ Rn and the corresponding Zener diodes D1 ~ Dn.

A Zener voltage VZ at the Zener diodes D1 ~ Dn is set to a fourth predetermined voltage V4 which is lower than the full charge voltage at the cells s1 ~ sn. The second, third

and fourth predetermined voltages  $V_2$ ,  $V_3$  and  $V_4$  achieve a relationship expressed as  $V_2 > V_4 > V_3$ . If the voltage between the terminals at any one of the cells  $s_1 \sim s_n$  exceeds the fourth predetermined voltage  $V_4$ , a current starts to flow to the corresponding Zener diode  $D_1 \sim D_n$ . In other words, a bypass current flows to the Zener diode  $D_1 \sim D_n$  via the resistor  $R_1 \sim R_n$  connected in series to the Zener diodes  $D_1 \sim D_n$ . The current bypass function is effected in this manner.

Cells provided at even-numbered positions counting from lowest-order cell, e.g., the cells  $s_2, s_4, s_6 \dots s_n$ , are each connected in parallel with a serial circuit constituted of one of MOS transistors  $Q_{12} \sim Q_{1n}$  and a corresponding resistor  $R_{12} \sim R_{1n}$ . For instance, the serial circuit constituted of the resistor  $R_{12}$  and the MOS transistor  $Q_{12}$  is connected in parallel to the cell  $s_2$ . A diagnosis execution signal from the charge/discharge control circuit 5 is input to the gate terminal of the MOS transistor  $Q_{12}$ . The source terminal of the MOS transistor  $Q_{12}$  is connected to the negative terminal of the corresponding cell  $s_2$ , whereas the drain terminal of the MOS transistor  $Q_{12}$  is connected to the positive terminal of the cell  $s_2$  via the resistor  $R_{12}$ .

On/off control of the MOS transistors  $Q_{12} \sim Q_{1n}$  is implemented based upon the signal provided by the charge/discharge control circuit 5. As the diagnosis execution signal (H level) is output from the



charge/discharge control circuit 5, the MOS transistors Q12 ~ Q1n become turned on. As a result, the detection terminals at alternate cells among the plurality of cells s1 ~ sn constituting the battery pack 1 become shorted from each other.

5 If, on the other hand, the diagnosis execution signal is not output (L level), the MOS transistors Q12 ~ Q1n are turned off.

A value that is sufficiently smaller than the resistance value at the resistors R1 ~ Rn is set for the resistance value of the resistors R12 ~ R1n that are connected  
10 in series to the MOS transistors Q12 ~ Q1n respectively. Thus, if the MOS transistors Q12 ~ Q1n are turned on while the current bypass function is engaged, most of the bypass currents flow toward the resistors R12 ~ R1n connected in series to the MOS  
15 transistors Q12 ~ Q1n having entered an ON state.

Now, let us examine a case in which a disconnection occurs at the connecting line between the positive terminal of the cell s2 (the negative terminal of the cell s3) and the detection terminal C2. It is assumed that the voltages  
20 between the terminals at the cells s2 and s3 immediately before the disconnection are higher than the fourth predetermined voltage V4 and, at the same time, lower than the second predetermined voltage V2. With currents flowing via the Zener diodes D2 and D3, the current bypass function  
25 is in effect prior to the disconnection. However, since

neither the cell s2 nor the cell s3 has reached an overcharged state, no malfunction detection signal (H level) is output from the circuit b2 or b3.

If the connecting line between the positive terminal of the cell s2 (the negative terminal of the cell s3) and the detection terminal C2 becomes disconnected in this state, the bypass currents that have been flowing at the individual cells s2 and s3 are made to flow to the negative terminal of the cell s2 from the positive terminal of the cell s3 via the resistor R3, the Zener diode D3, the resistor R2 and the Zener diode D2. Since the resistance values at the resistors R1 ~ Rn are equal to each other and also, the Zener voltages at the Zener diodes D1 ~ Dn are also set to a single value, the voltage at the detection terminal C2 is set to a level which is 1/2 of the sum of the voltages between the terminals at the cell s2 and the cell s3, i.e., the voltage at the detection terminal C2 is set to a level which is the average of the voltages at the two cells.

If the diagnosis execution signal (H level) is output from the charge/discharge control circuit 5 at this point, the MOS transistor Q12 is turned on, and the bypass current having been flowing via the resistor R2 and the Zener diode D2 branches to flow to the serial circuit constituted of the resistor R12 and the MOS transistor Q12 as well. Since the resistance value of the resistor R12 is set to a value

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sufficiently smaller than the resistance value of the resistor R2 (R3) as described above, most of the bypass current flows to the serial circuit constituted of the resistor R12 and the MOS transistor Q12. Thus, the voltage at the detection terminal C2 becomes very close to the voltage at the negative terminal of the cell s2. As a result, the circuit b2 detects that the voltage between the detection terminals C1 and C2 is lower than the third predetermined voltage V3 and the circuit b3 detects that the voltage between the detection terminals C2 and C3 is higher than the second predetermined voltage V2.

Consequently, the circuit b2 outputs a malfunction detection signal (H level) indicating an over-discharge and the circuit b3 outputs a malfunction detection signal (H level) indicating an overcharge. Thus, an H level signal is input to the charge/discharge control circuit 5 via the OR circuit 4 from the circuits b2 and b3.

A similar operation is executed when a disconnection occurs between another cell and a detection terminal. An explanation is given below on an example in which a disconnection occurs at the connecting line between the positive terminal of the cell s3 (the negative terminal of the cell s4) and the detection terminal C3. It is assumed that the voltages between the terminals at the cells s3 and s4 immediately before the disconnection are higher than the

fourth predetermined voltage V4 and lower than the second predetermined voltage V2. In this situation, currents are flowing to the Zener diodes D3 and D4 and the current bypass function is in effect. However, since neither the cell s3  
5 nor the cell s4 has entered an overcharged state, no malfunction detection signal (H level) is output from the circuit b3 or b4.

Now, let us hypothesize that the connecting line between the positive terminal of the cell s3 (the negative  
10 terminal of the cell s4) and the detection terminal C3 becomes disconnected in this state. Under such circumstances, the bypass currents that have been flowing at the individual cells s3 and s4 are made to flow to the negative terminal of the cell s3 from the positive terminal of the cell s4 via the  
15 resistor R4, the Zener diode D4, the resistor R3 and the Zener diode D3. Thus, for the reason detailed above, the voltage at the detection terminal C3 is set to a level which is 1/2 of the sum of the voltages between the terminals at the cell s3 and the cell s4, i.e., the voltage at the detection terminal  
20 C3 is set to a level which is the average of the voltages at the two cells.

If the diagnosis execution signal (H level) is output from the charge/discharge control circuit 5 at this point, the MOS transistor Q14 is turned on, and the bypass current  
25 having been flowing via the resistor R4 and the Zener diode

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D4 branches to flow to the serial circuit constituted of the resistor R14 and the MOS transistor Q14 as well. Due to the relationship between the values of the resistance at the resistor R4 (R3) and the resistance of the resistor R14, the voltage at the detection terminal C3 becomes very close to the voltage at the positive terminal of the cell s4. As a result, the circuit b3 detects that the voltage between the detection terminals C2 and C3 is higher than the second predetermined voltage V2 and the circuit b4 detects that the voltage between the detection terminals C3 and C4 is lower than the third predetermined voltage V3. Consequently, an H level signal is input to the charge/discharge control circuit 5 via the OR circuit 4 from the circuits b3 and b4.

The charge/discharge control circuit 5 is thus enabled to detect the disconnection based upon the H level signal input thereto after outputting the diagnosis execution signal.

FIG. 6 shows the structure of a battery pack malfunction detection apparatus which, unlike the battery pack malfunction detection apparatus in the third embodiment, does not include MOS transistors and a signal line through which a diagnosis execution signal is output. In reference to FIG. 6, the advantages achieved by the battery pack malfunction detection apparatus in the third embodiment are explained. It is to be noted that the same reference numerals are assigned

to components identical to those shown in FIG. 3 to preclude the necessity for a repeated explanation thereof.

A case in which the connecting line between the positive terminal of the cell s2 (the negative terminal of the cell s3) and the detection terminal C2 is disconnected, as in the situation described earlier, is examined. It is assumed that the voltages between the terminals at the cells s2 and s3 immediately before the occurrence of the disconnection are higher than the fourth predetermined voltage V4 and lower than the second predetermined voltage V2. While bypass currents flow to the Zener diodes D3 and D4 respectively, neither the cell s2 nor s3 has reached an overcharged state at this point and thus, no malfunction detection signal (H level) is output from the circuit b2 or b3.

Now, let us hypothesize that the connecting line between the positive terminal of the cell s2 (the negative terminal of the cell s3) and the detection terminal C2 becomes disconnected in this state. Under such circumstances, the bypass currents that have been flowing at the individual cells s2 and s3 are made to flow to the negative terminal of the cell s2 from the positive terminal of the cell s3 via the resistor R3, the Zener diode D3, the resistor R2 and the Zener diode D2. At this time, the voltage at the detection terminal C2 is set to a level which is  $1/2$  of the sum of the voltages between the terminals at the cells s2 and s3, i.e., the voltage

at the detection terminal C2 is set to a level which is the average of the voltages at cells s2 and s3, for the reason explained earlier. Since the voltages between the terminals at the cells s2 and s3 are both higher than the fourth  
5 predetermined voltage V4 and also lower than the second predetermined voltage V2, their average is also higher than V4 and lower than V2. As a result, no malfunction detection signal is output from either the circuit b2 or the circuit b3, and thus, the disconnection cannot be detected.

10       The battery pack malfunction detection apparatus achieved in the third embodiment, which employs current bypass circuits constituted of semiconductor switches, i.e., the Zener diodes D1 ~ Dn, too, is capable of detecting a disconnection at any of the connecting lines between the cells  
15 s1 ~ sn and the detection terminals C1 ~ Cn with a high degree of reliability. Namely, by utilizing circuits each having a function of partially bypassing the current flowing to the corresponding cell as the voltage between the detection terminals becomes equal to or higher than a predetermined  
20 voltage level and, in response, the semiconductor switch connected between the detection terminals becomes turned on, a disconnection at the connecting line between a given cell and a corresponding detection terminal can be detected with a high degree of reliability based upon signals output from  
25 the malfunction detection circuits when the adjacent

semiconductor switches are forcibly turned on/off alternately. Thus, disconnections can be detected without having to provide any additional large-scale disconnection detection circuits.

Furthermore, only one diagnosis execution signal needs to be output from the charge/discharge control circuit 5 to detect a disconnection of any of the connecting lines between the individual cells and corresponding detection terminals when executing the disconnection diagnosis.

#### -Fourth Embodiment-

FIG. 4 shows the structure adopted in the battery pack malfunction detection apparatus in the fourth embodiment. The same reference numerals are assigned to components identical to those in the battery pack malfunction detection apparatus in the third embodiment shown in FIG. 3 to preclude the necessity for a repeated explanation thereof. The diagnosis execution signal is output from the charge/discharge control circuit 5 is provided through multiple signal lines in the battery pack malfunction detection apparatus in the fourth embodiment.

A diagnosis execution signal F2 is input to the gate terminal of the MOS transistor Q12 so as to detect any disconnection at the connecting line between the positive terminal of the cell s1 (the negative terminal of the cell s2) and the detection terminal C1 and the connecting line



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between the positive terminal of the cell s2 (the negative terminal of the cell s3) and the detection terminal C2. Diagnosis execution signal F4 is input to the gate terminal of the MOS transistor Q14 so as to detect any disconnection  
5 occurring at the connecting line between the positive terminal of the cell s3 (the negative terminal of the cell s4) and the detection terminal C3 and the connecting line between the positive terminal of the cell s4 (the negative terminal of the cell s5) and the detection terminal C4.  
10 Diagnosis execution signals F6, F8, ... are input to the corresponding gate terminals in a similar manner, and, for instance, a diagnosis execution signal Fn is input to the gate terminal of the MOS transistor Q1n so as to detect any  
15 disconnection at the connecting line between the positive terminal of the cell sn-2 (the negative terminal of the cell sn-1 and the detection terminal Cn-1 and the connecting line between the positive terminal of the cell sn-1 (the negative terminal of the cell sn) and the detection terminal Cn.

Lets us now examine a case in which a disconnection  
20 occurs at the connecting line between the positive terminal of the cell s2 (the negative terminal of the cell s3) and the detection terminal C2. Since the operation executed immediately before the disconnection is identical to that in the third embodiment, its explanation is omitted. If the  
25 diagnosis execution signal F2 (H level) is output from the

charge/discharge control circuit 5, the MOS transistor Q12 is turned on. As a result, the bypass current having been flowing via the resistor R2 and the Zener diode D2 branches to flow to the serial circuit constituted of the resistor R12 and the MOS transistor Q12 as well. For the reason detailed earlier, the voltage at the detection terminal C2 becomes very close to the voltage at the negative terminal of the cell s2. In response, the circuit b2 detects that the voltage between the detection terminals C1 and C2 is lower than the third predetermined voltage V3 and the circuit b3 detects that the voltage between the detection terminals C2 and C3 is higher than the second predetermined voltage V2.

Consequently, the circuit b2 outputs a malfunction detection signal (H level) indicating an over-discharge and the circuit b3 outputs a malfunction detection signal (H level) indicating an overcharge. Thus, an H level signal is input to the charge/discharge control circuit 5 via the OR circuit 4. Based upon the H level signal input thereto after outputting the diagnosis execution signal F2, the charge/discharge control circuit 5 is able to detect that a disconnection has occurred either at the connecting line between the positive terminal of the cell s2 (the negative terminal of the cell s3) and the detection terminal C2 or the connecting line between the positive terminal of the cell s1 (the negative terminal of the cell s2) and the detection

terminal C1.

A similar operation is performed to detect a disconnection between another cell and a corresponding detection terminal. For instance, the charge/discharge control circuit 5 outputs the diagnosis execution signal F4 to detect a disconnection at the connecting line between the positive terminal of the cell s3 (the negative terminal of the cell s4) and the detection terminal C3. It is to be noted that since the operation executed when a disconnection occurs at the connecting line between the positive terminal of the cell s3 (the negative terminal of the cell s4) and the detection terminal C3 is identical to that executed in the third embodiment, its explanation is omitted.

The battery pack malfunction detection apparatus achieved in the fourth embodiment, which employs current bypass circuits constituted of the Zener diodes D1 ~ Dn, is capable of detecting a disconnection at any of the connecting lines between the cells s1 ~ sn and the detection terminals C1 ~ Cn and also capable of identifying the location of the disconnection. Namely, since the charge/discharge control circuit 5 implements individual control on the MOS transistors Q12 ~ Q1n by utilizing the diagnosis execution signals F2, F4, ... Fn, the location of a disconnection between a cell and a corresponding detection terminal can be identified with ease.

The above described embodiment are examples, and various modifications can be made without departing from the spirit and scope of the invention. For instance, while MOS transistors are used as semiconductor switches constituting the current bypass circuits in the battery pack malfunction detection apparatus in the first and second embodiment, the current bypass circuits may instead be constituted of bipolar transistors.

The disclosure of the following priority application is herein incorporated by reference:  
Japanese Patent Application No. 2002 - 243178 filed August 23, 2002